



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Rush!!!

D5550-043
Job Sheet 185805



Part No: D5550-043

Job Qty: 1 ea

Part Name: Aft Outboard Beam Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5550 REV.A IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

6284

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Small Fab-4	508	NOV 06 2018
110	Small Fab	1 pcs	11/16/18	11/16/18	0.00	0.26	Small Fab-9	DAS 6	DAS
120	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC5	6	NOV 06 2018 68
130	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2	9-89 51471	9-89
140	QC21-SA	1 Ea	11/16/18	11/16/18	0.00	0.00	QC21	DAS	NOV 06 2018

Part Op 110 - 1- Install plate loose to D5550-3 2- Add spacer and eyebolt stud. 3- Torque nuts as per dwg and notes 8,9
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	8 Ea (8 ea)	90-Start up Operation	5104358
AN4C13A	Bolt	2 Ea (2 ea)	90-Start up Operation	5092534
D4148-3	Stud Receiver, Lower	1 Ea (1 ea)	90-Start up Operation	5122242
D4148-5	Eyebolt Stud	1 Ea (1 ea)	90-Start up Operation	5119223
D5550-3	Aft Outboard Beam 51471	1 Ea (1 ea)	90-Start up Operation	5117916
D5551-3	Aft Support Plate	2 Ea (2 ea)	90-Start up Operation	5010511
D5552-3	Spacer	1 Ea (1 ea)	90-Start up Operation	5036050
MS20615-4M18	Rivet	15 Ea (15 ea)	90-Start up Operation	5109867
MS21043-3	Nut	8 Ea (8 ea)	90-Start up Operation	5109966
MS21043-4	Nut	2 Ea (2 ea)	90-Start up Operation	5092684
NAS1149C0363R	Washer	16 Ea (16 ea)	90-Start up Operation	5114906
NAS1149C0432R	Washer	4 Ea (4 ea)	90-Start up Operation	5103790

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	8	77	0
	AN4C13A	2	204	0
	D4148-3	1	5	0
	D4148-5	1	6	0
	D5550-3	1	2	0
	D5551-3	2	8	0
	D5552-3	1	10	0
	MS20615-4M18	15	244	0
	MS21043-3	8	1,010	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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MS21043-4	2	883	0
NAS1149C0363R	16	232	0
NAS1149C0432R	4	1,924	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Description Work Order Deviation 	Disposition 	Completed By _____
		Lead hand / Supervisor Approval Verification _____
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